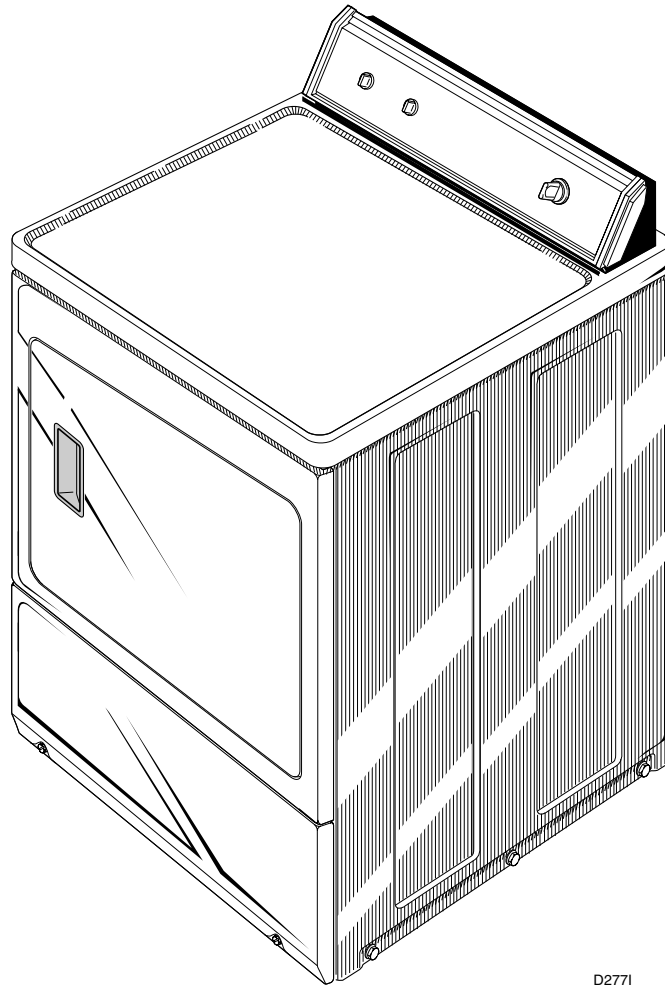


Home Laundry Dryers

Refer to Page 3 for Model Numbers



D2771

Parts

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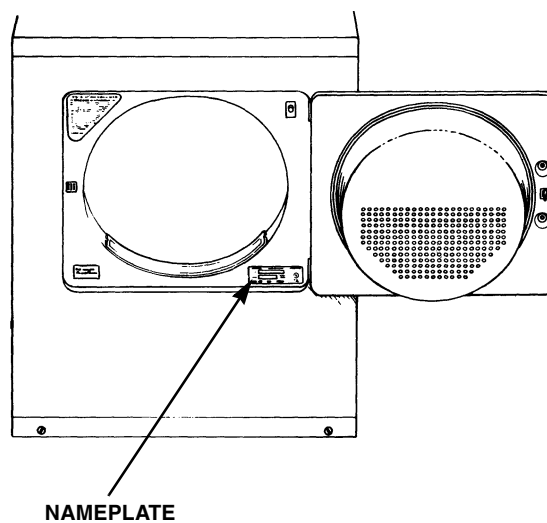
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



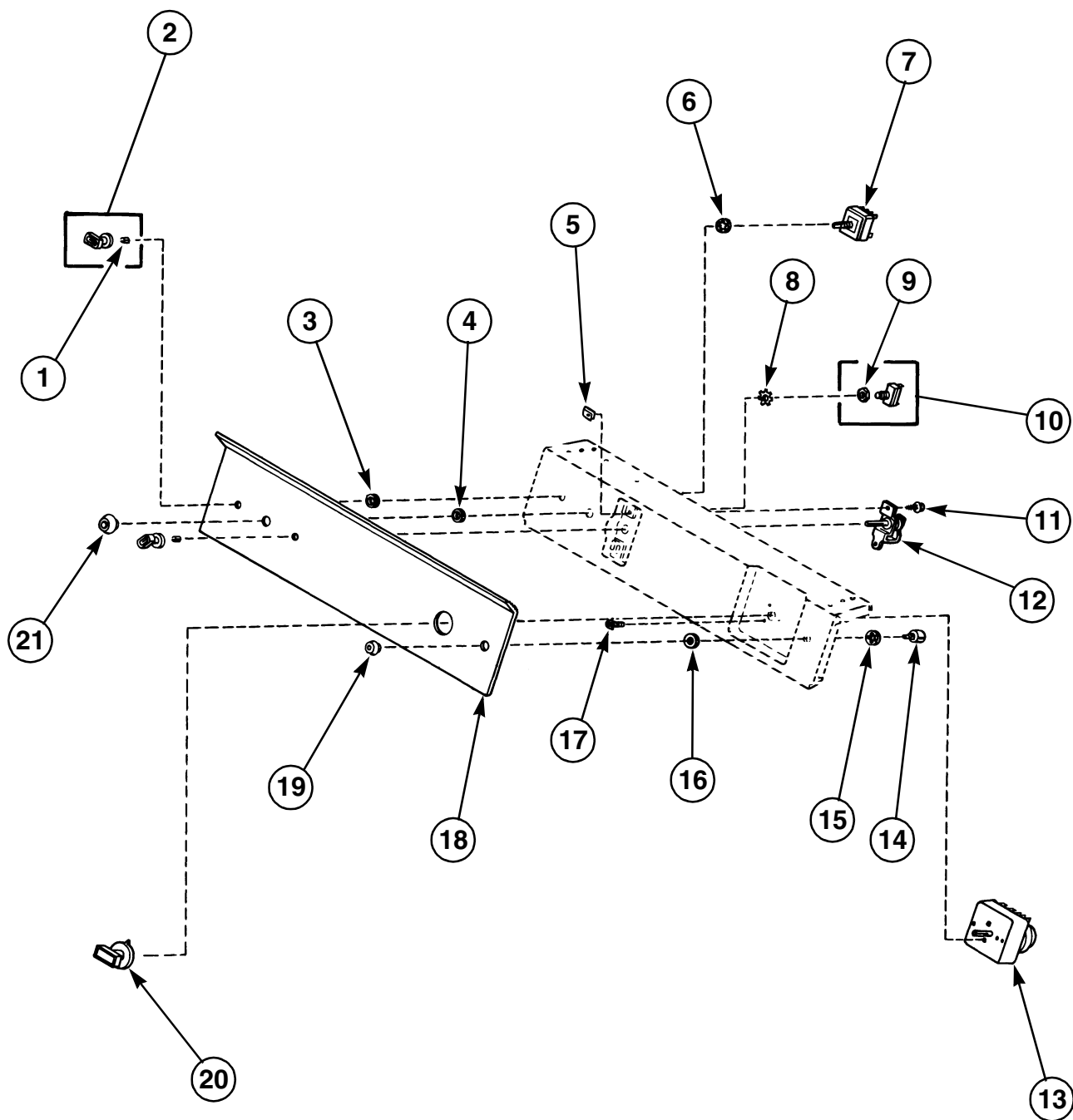
Model Identification

Information in this manual is applicable to these dryers:

Electric			Gas		
HE9270	HE5330	HE4030	HG9280	HG5390	HG4009
HE9250	HE5003	HE4003	HG9260	HG5009	HG3009
HE7230	HE4530	HE3060	HG7290	HG4509	HG2980
HE7003	HE4430	HE3003	HG7009	HG4490	HG2490
HE6650	HE4350	HE2970	HG6660	HG4390	HG2260
HE6434	HE4330	HE2430	HG6494	HG4360	HG2090
HE6430	HE4270	HE2250	HG6490	HG4280	
HE6370	HE4203	HE2050	HG6380	HG4209	
HE6350	HE4103	HE2030	HG6360	HG4109	
HE6003	HE4070	HE2003	HG6009	HG4080	
		FE0080			

Control Panel and Controls

Models HG9280, HE9270, HG9260 and HE9250



Control Panel and Controls

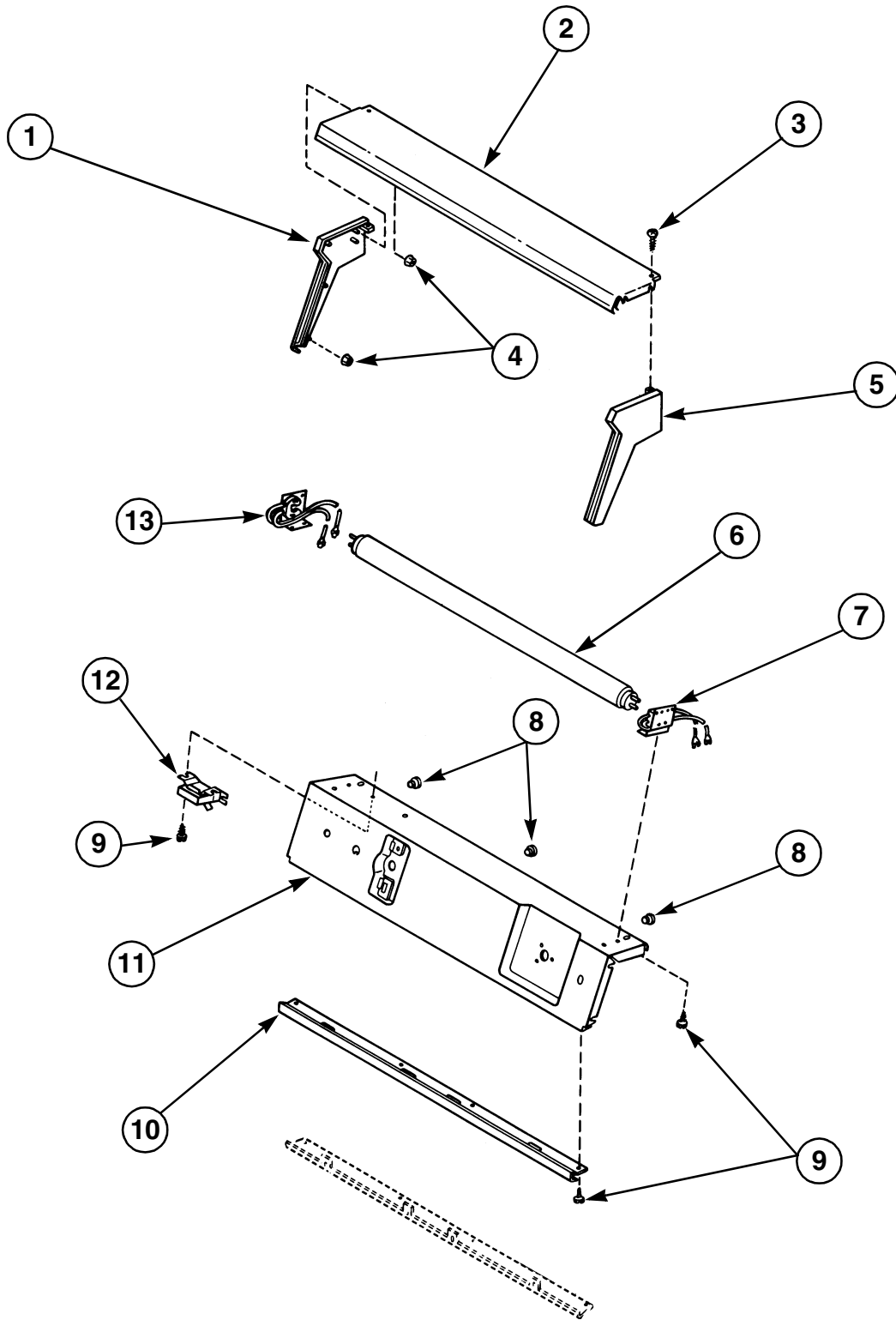
Models HG9280, HE9270, HG9260 and HE9250

REF	PART #	DESCRIPTION	COMMENTS
1	10519	Clip	N/A
2	26816	Control Knob Assembly	Models HG9280 and HE9270; N/A
	27379	Control Knob Assembly	Models HG9260 and HE9250; N/A
3	24391	Knurled Nut	N/A
4	52947	Knurled Nut	Included with 55878
5	24522	Nut	
6	91176	Lockwasher	
7	50832	Temperature Selector Switch	
8	25820	Lockwasher	
9	52947	Nut	
10	55882	Push-To-Start Switch Assembly	
11	501086	Screw	Hex head
12	53516	Signal Control	N/A
13	56260	Timer	N/A
14	23401	Light Switch	N/A
15	91176	Lockwasher	
16	23400	Ferrule	N/A
17	70212	Screw	N/A
18	56261	Control Panel	Models HG9280 and HE9270; N/A
	56495	Control Panel	Models HG9260 and HE9250; N/A
19	23399	Switch Collar	N/A
20	56352	Timer Knob Assembly	Models HG9280 and HE9270; N/A
	56508	Timer Knob Assembly	Models HG9260 and HE9250; N/A
21	23130	Switch Collar	N/A

N/A = Part no longer available

Control Hood Top, Ends, Panel Support Plate and Fluorescent Tube

Models HG9280, HE9270, HG9260 and HE9250



Control Hood Top, Ends, Panel Support Plate and Fluorescent Tube

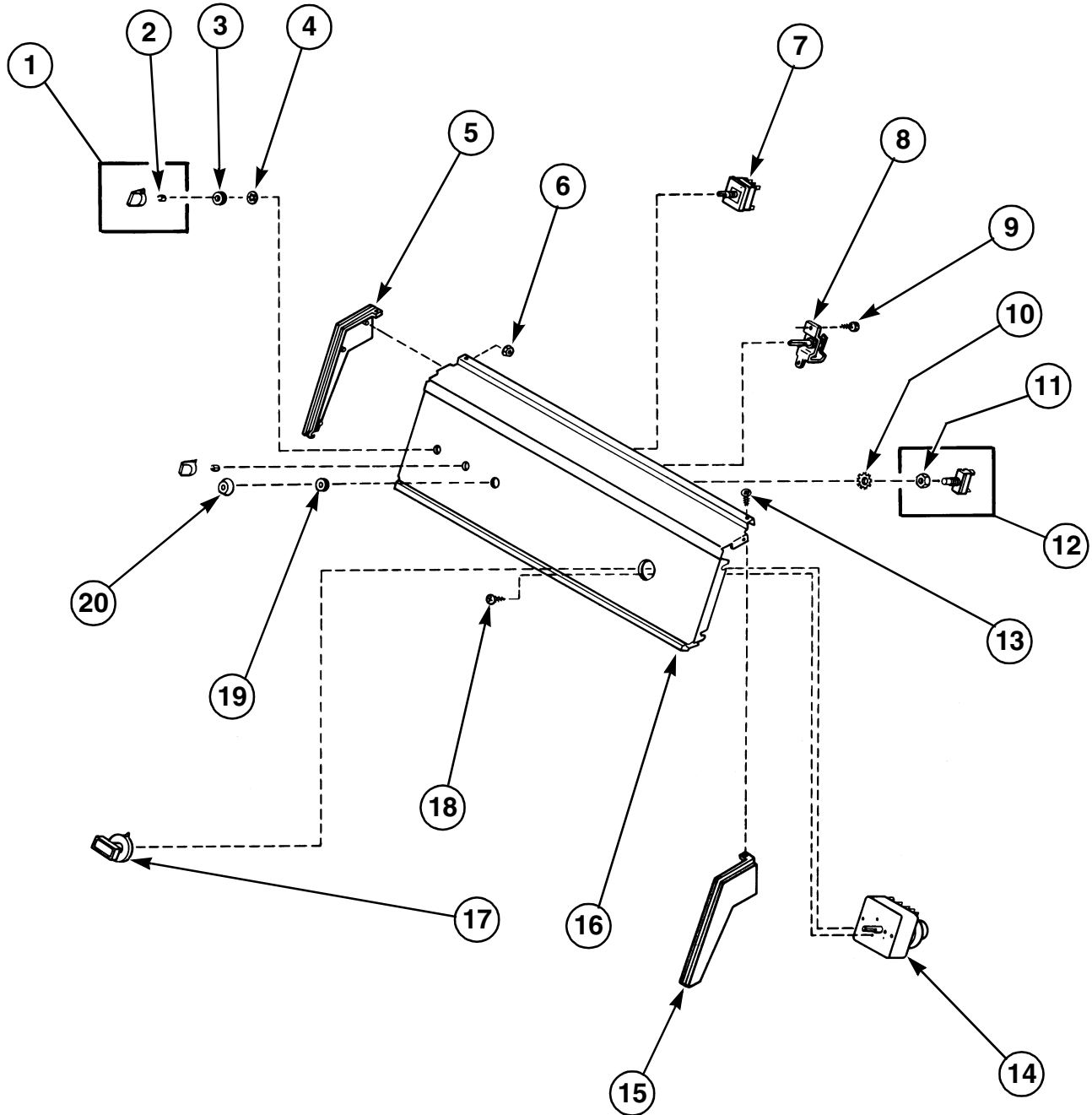
Models HG9280, HE9270, HG9260 and HE9250

REF	PART #	DESCRIPTION	COMMENTS
1	25190	Control Hood End	Left; Includes item 2; N/A
2	56123	Control Hood Top	
3	25232	Screw	Phillips head
4	25126	Nut	N/A
5	25189	Control Hood End	Right; Includes 25126; N/A
6	24442	Fluorescent Tube	N/A
7	23397	Fluorescent Tube Holder	Right; N/A
8	21176	Bumper	N/A
9	501086	Screw	Hex head
10	56122	Panel Trim	N/A
11	56134	Panel Support Plate	N/A
12	21975	Ballast	N/A
13	23398	Fluorescent Tube Holder	Left; N/A

N/A = Part no longer available

Control Panel and Controls

Models HG7009, HE7003, HG6009, HE6003, HG5009, HE5003, HG4509, HE4503, HG4209, HE4203, HG4109, HE4103, HG4009, HE4003, HG3009 and HE3003



Control Panel and Controls

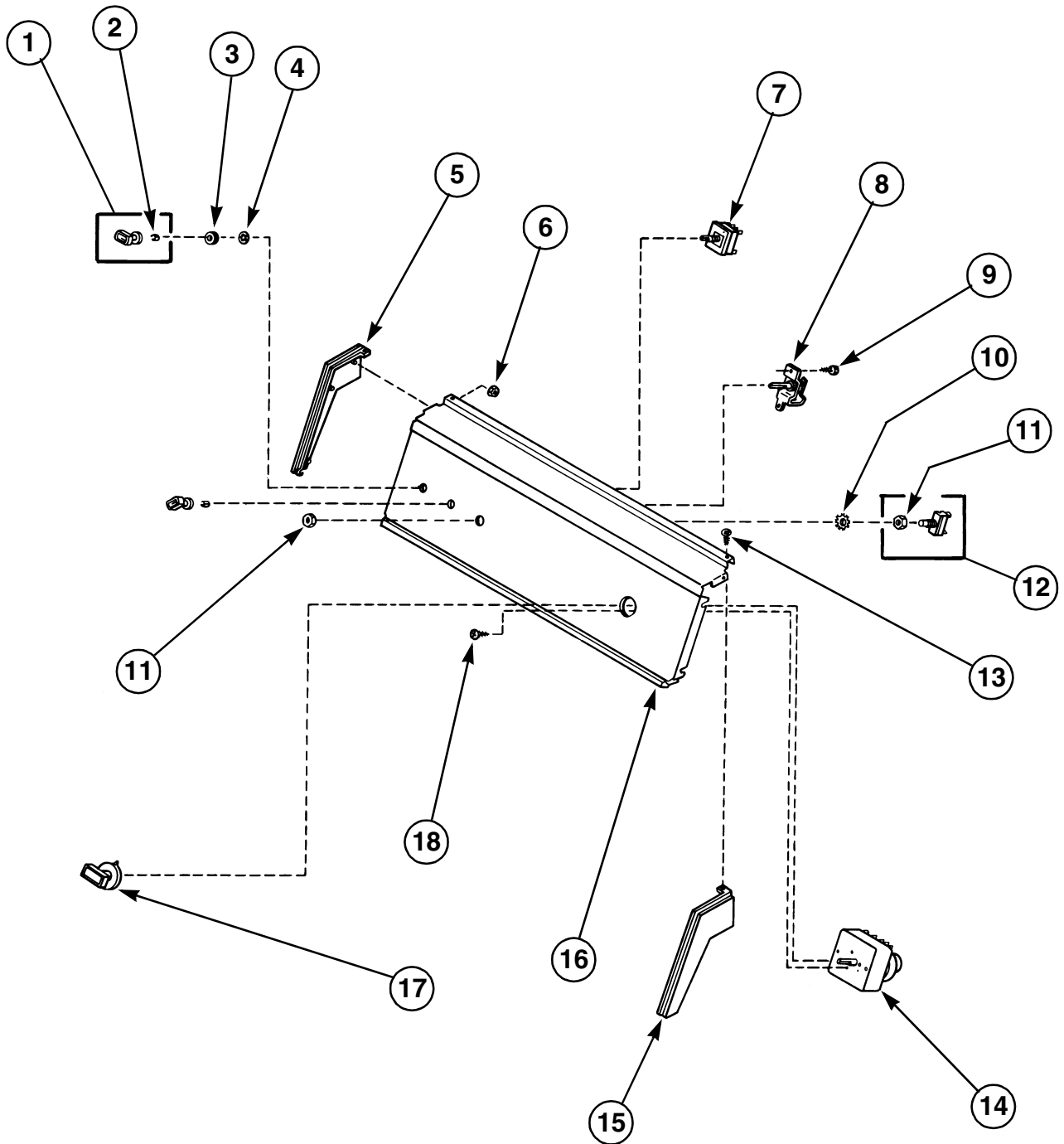
Models HG7009, HE7003, HG6009, HE6003, HG5009, HE5003, HG4509, HE4503, HG4209, HE4203, HG4109, HE4103, HG4009, HE4003, HG3009 and HE3003

REF	PART #	DESCRIPTION	COMMENTS
1	28124	Control Knob Assembly	N/A
2	10519	Clip	N/A
3	24205	Knurled Nut	
4	91176	Lockwasher	
5	25124	Control Hood End	Left; Includes item 6; N/A
6	25126	Speed Nut	N/A
7	50823	Temperature Selector Switch	Models HG7009, HE7003, HG4509, HE4503, HG4209 and HE4203
	58813	Temperature Selector Switch	Models HG6009, HE6003, HG5009, HE5003, HG4109, HE4103, HG4009 and HE4003
8	53516	Signal Control	Models HG7009, HE7003, HG6009, HE6003, HG4509, HE4503, HG4209 and HE4203; N/A
9	501086	Screw	Hex head
10	25820	Lockwasher	
11	52947	Nut	
12	57349	Start Switch Assembly	
13	25232	Screw	Phillips head
14	56260	Timer	Models HG7009, HE7003, HG6009, HE6003, HG4509, HE4503, HG4209 and HE4203; N/A
	52167	Timer	Models HG5009 and HE5003; N/A
	53466	Timer	Models HG4109, HE4103, HG4009 and HE4003; N/A
	52594	Timer	Models HG3009 and HE3003; N/A
15	25123	Control Hood End	Right; Includes item 6; N/A
16	57343	Control Panel	Models HG7009 and HE7003; N/A
	57344	Control Panel	Models HG6009 and HE6003; N/A
	57345	Control Panel	Models HG5009 and HE5003; N/A
	57760	Control Panel	Models HG4509 and HE4503; N/A
	57661	Control Panel	Models HG4209 and HE4203; N/A
	58347	Control Panel	Models HG4109 and HE4103; N/A
	58346	Control Panel	Models HG4009 and HE4003; N/A
	58345	Control Panel	Models HG3009 and HE3003; N/A
17	57326	Timer Knob Assembly	Models HG7009, HE7003, HG6009, HE6003, HG5009, HE5003, HG3009 and HE3003; N/A
	57998	Timer Knob Assembly	Models HG4509, HE4503, HG4109 and HE4103; N/A
	56508	Timer Knob Assembly	Models HG4209, HE4203, HG4009 and HE4003; N/A
18	70212	Screw	N/A
19	24206	Nut	Included with 57349
20	57327	Collar	Use with 57349; N/A

N/A = Part no longer available

Control Panel and Controls

Models HG7290, HE7230, HG6660, HE6650, HG6494, HG6490, HE6434, HE6430, HG6360, HE6350, HG5390, HE5330
HG4360, HE4350, HE4030, HG2490 HE2450, HG2260, HE2250, HE2050 an dHE2030



Control Panel and Controls

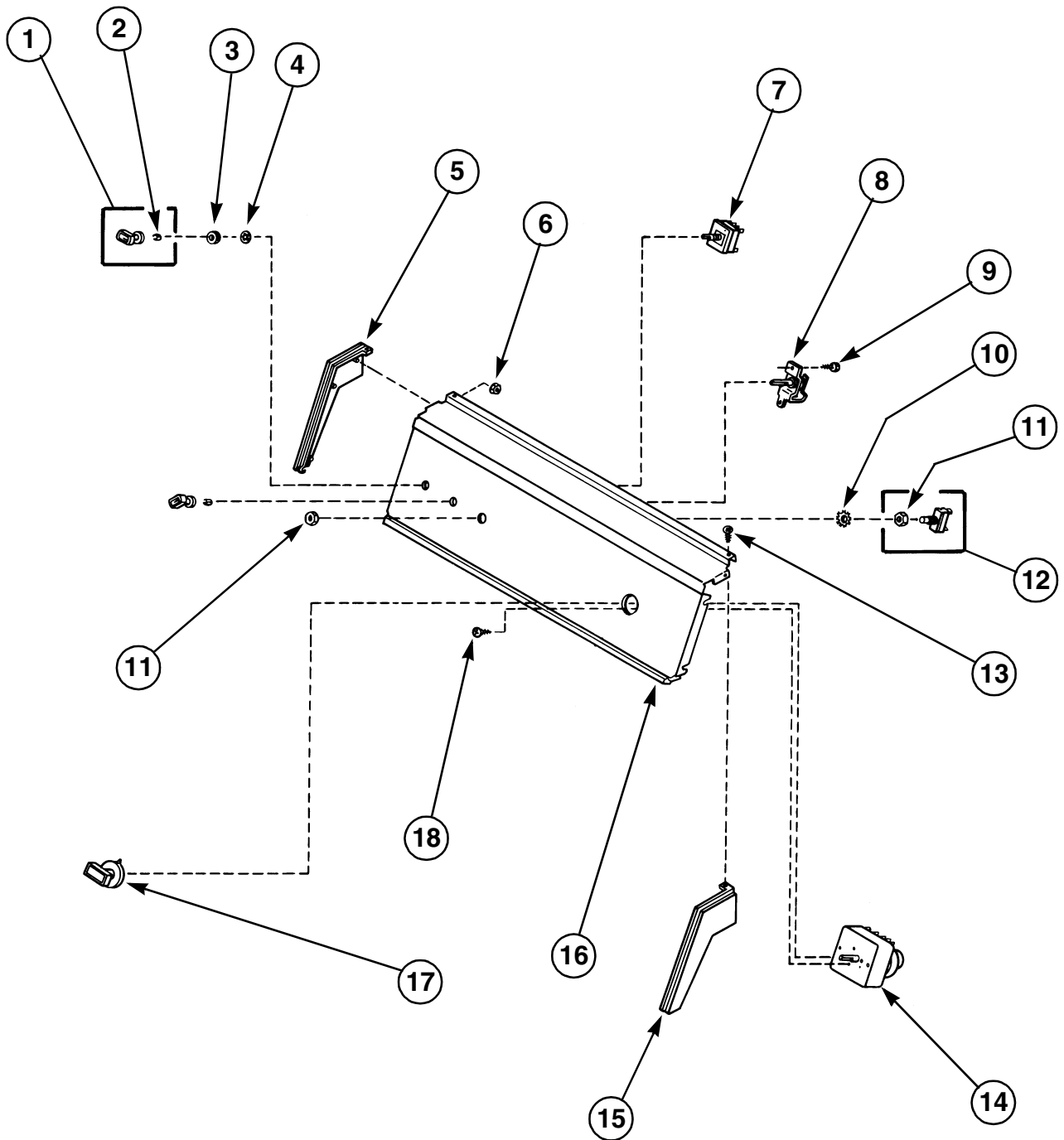
Models HG7290, HE7230, HG6660, HE6650, HG6494, HG6490, HE6434, HE6430, HG6360, HE6350, HG5390, HE5330
HG4360, HE4350, HE4030, HG2490 HE2450, HG2260, HE2250, HE2050 an dHE2030

REF	PART #	DESCRIPTION	COMMENTS
1	27376	Control Knob Assembly	N/A
	27379	Control Knob Assembly	N/A
2	10519	Clip	N/A
3	24205	Nut	
4	91176	Lockwasher	
5	25124	Control Hood End	Left; Includes item 6; N/A
6	25126	Nut	
7	58813	Temperature Selector Switch	Models HG6494, HG6490, HE6434,
	58023	Temperature Selector Switch	All other models
8	53516	Signal Control	Models HG7290, HE7230, HG6660, HE6650, HG6494, HE6434, HG4360 and HE4350; N/A
9	501086	Screw	Hex head
10	25820	Lockwasher	
11	52947	Nut	Included with 55882
12	55882	Push-To-Start Assembly	
13	25232	Screw	Phillips head
14	56260	Timer	Models HG7290, HE7230, HG6660, HE6650, HG4360 and HE4350; N/A
	53466	Timer	Models HG6494, HG6490, HE6434, HE6430, HG2490, HE2430, HG2260 and HE2250; N/A
	52594	Timer	Models HG6360, HE6350, HE2050 and HE2030; N/A
	52167	Timer	Models HG5390, HE5330 and HE4030; N/A
15	25123	Control Hood End	Right; Includes 25126; N/A
16	56818	Control Panel	Models HG7290 and HE7230; N/A
	56511	Control Panel	Models HG6660 and HE6650; N/A
	57133	Control Panel	Models HG6494 and HE6434; N/A
	56819	Control Panel	Models HG6490 and HE6430; N/A
	56513	Control Panel	Models HG6360 and HE6350; N/A
	56820	Control Panel	Models HG5390 and HE5330; N/A
	56512	Control Panel	Models HG4360 and HE4350; N/A
	57029	Control Panel	Model HE4030; N/A
	56822	Control Panel	Models HG2490 and HE2430; N/A
	56512	Control Panel	Models HG2260 and HE2250; N/A
	56514	Control Panel	Model HE2050; N/A
56821	Control Panel	Model HE2030; N/A	
17	56508	Timer Knob Assembly	N/A
18	70212	Screw	N/A

N/A = Part no longer available

Control Panel and Controls

Models HG6380, HE6370, HG4490, HE4430, HG4390, HE4330, HG4280,
HE4270, HG4080, HE4070, HG2090, HE2003 and FE0080



Control Panel and Controls

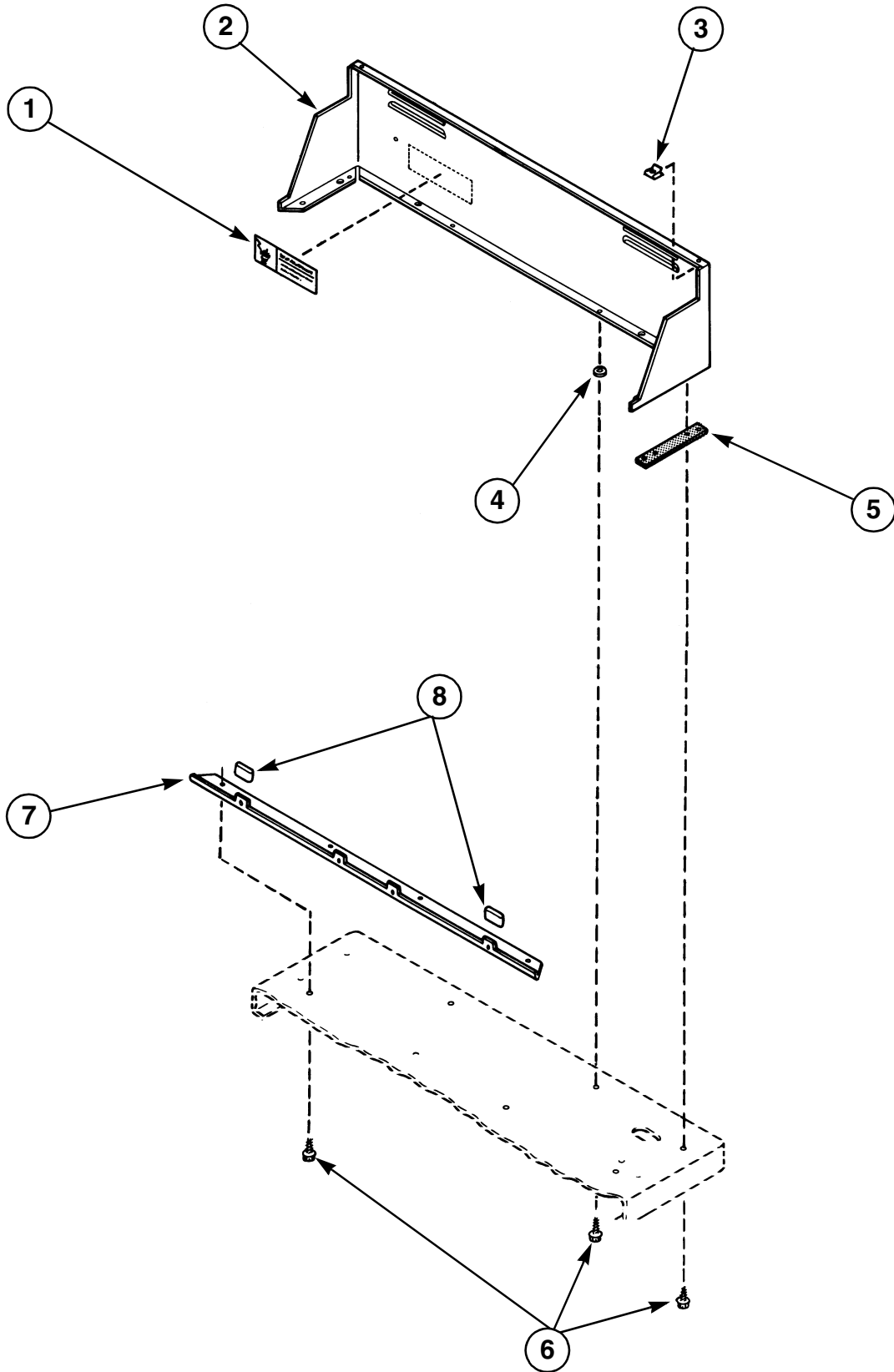
Models HG6380, HE6370, HG4490, HE4430, HG4390, HE4330, HG4280,
HE4270, HG4080, HE4070, HG2090, HE2003 and FE0080

REF	PART #	DESCRIPTION	COMMENTS
1	27376	Control Knob Assembly	Models HG4490 and HE4430; N/A
	27379	Control Knob Assembly	Models HG4390 and HE4330; N/A
	26816	Control Knob Assembly	All other models; N/A
2	10519	Clip	N/A
3	24205	Nut	
4	91176	Lockwasher	
5	25124	Control Hood End	Left; Includes item 6; N/A
6	25126	Nut	
7	58032	Temperature Selector Switch	Not used on Models HG2090 and HE2003
8	53516	Signal Control	Not used on Models HG4080, HE4070, HG2090 and HE2003; N/A
9	501086	Screw	Hex head
10	25820	Lockwasher	
11	52947	Nut	
12	55882	Start Switch Assembly	
13	25232	Screw	Phillips head
14	53466	Timer	Models HG4080, HE4070 and FE0080; N/A
	52594	Timer	Models HG2090 and HE2003; N/A
	56260	Timer	All other models; N/A
15	25123	Control Hood End	Right; Includes item 6; N/A
16	56195	Control Panel	Models HG6380 and HE6370; N/A
	56823	Control Panel	Models HG4490 and HE4430; N/A
	56824	Control Panel	Models HG4390 and HE4330; N/A
	56196	Control Panel	Models HG4280 and HE4270; N/A
	56430	Control Panel	Models HG4080 and HE4070; N/A
	56821	Control Panel	Model HG2090; N/A
	58344	Control Panel	Model HE2003; N/A
	56068	Control Panel	Model FE0080; N/A
17	56352	Timer Knob Assembly	Models HG6380, HE6370, HG4280, HE4270 and FE0080; N/A
	56353	Timer Knob Assembly	Models HG4080 and HE4070; N/A
	56508	Timer Knob Assembly	All other models; N/A
18	70212	Screw	N/A

N/A = Part no longer available

Control Hood

All Models except HE3060, HG2980 and HE2970



* Add Letter To Designate Color. L – Almond W – White

Control Hood

All Models except HE3060, HG2980 and HE2970

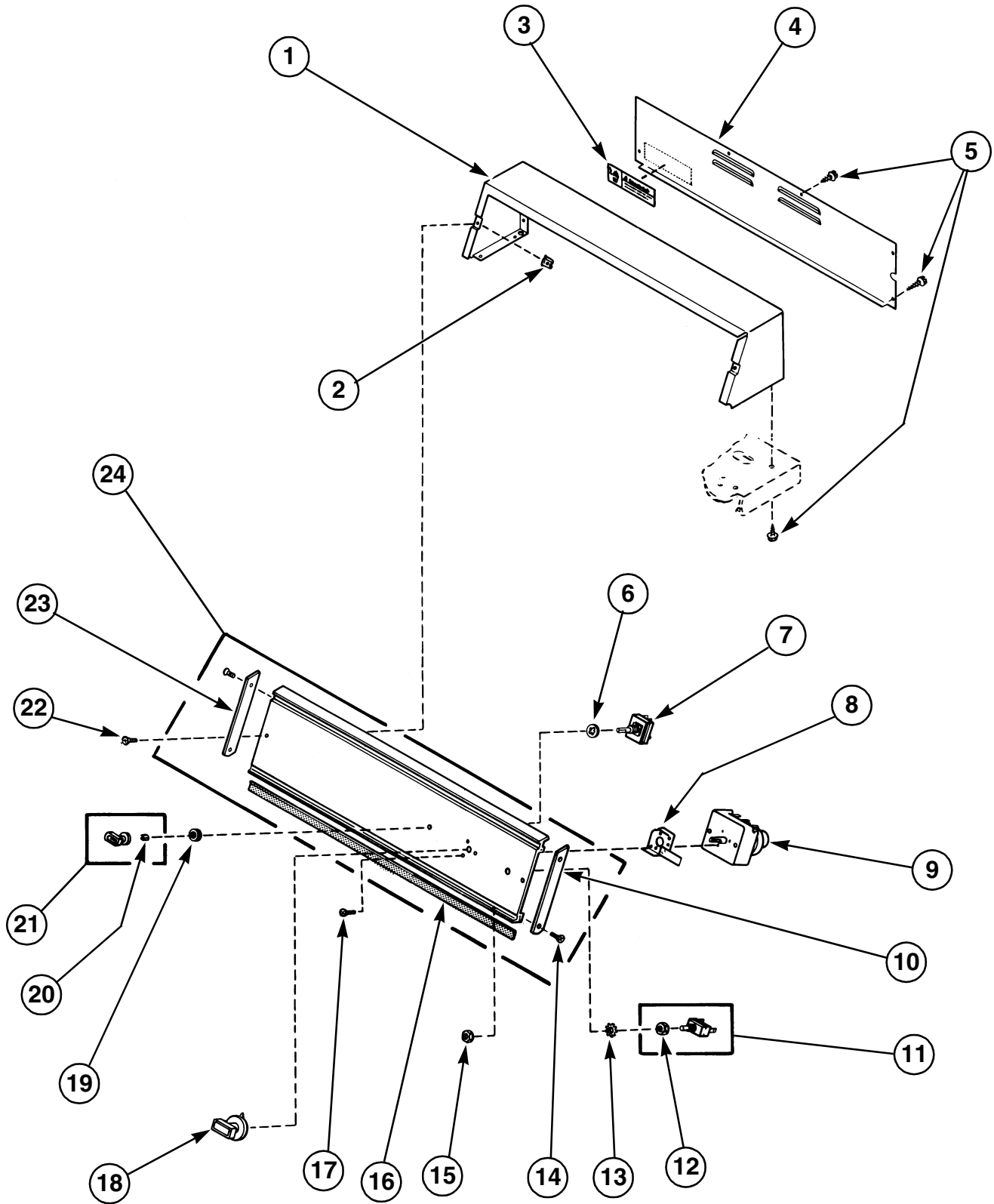
REF	PART #	DESCRIPTION	COMMENTS
1	24903	Sticker	
2	56014*	Control Hood	N/A
3	24522	Speed Nut	
4	23425	Vinyl Washer	Models HG9280 HE9270, HG9260 and HE9250; N/A
5	23028	Gasket	Models HG9280, HE9270, HG9260 and HE9250; N/A
6	501086	Screw	
7	56070	Panel Support Bracket	N/A
8	24859	Sleeve	Not used on Models HG9280, HE9270, HG9260 and HE9250; N/A

* Add Letter To Designate Color. L – Almond W – White

N/A = Part no longer available

Control Panel, Control Hood and Controls

Models HE3060, HG2980 and HE2970



* Add Letter To Designate Color. L – Almond W – White

Control Panel, Control Hood and Controls

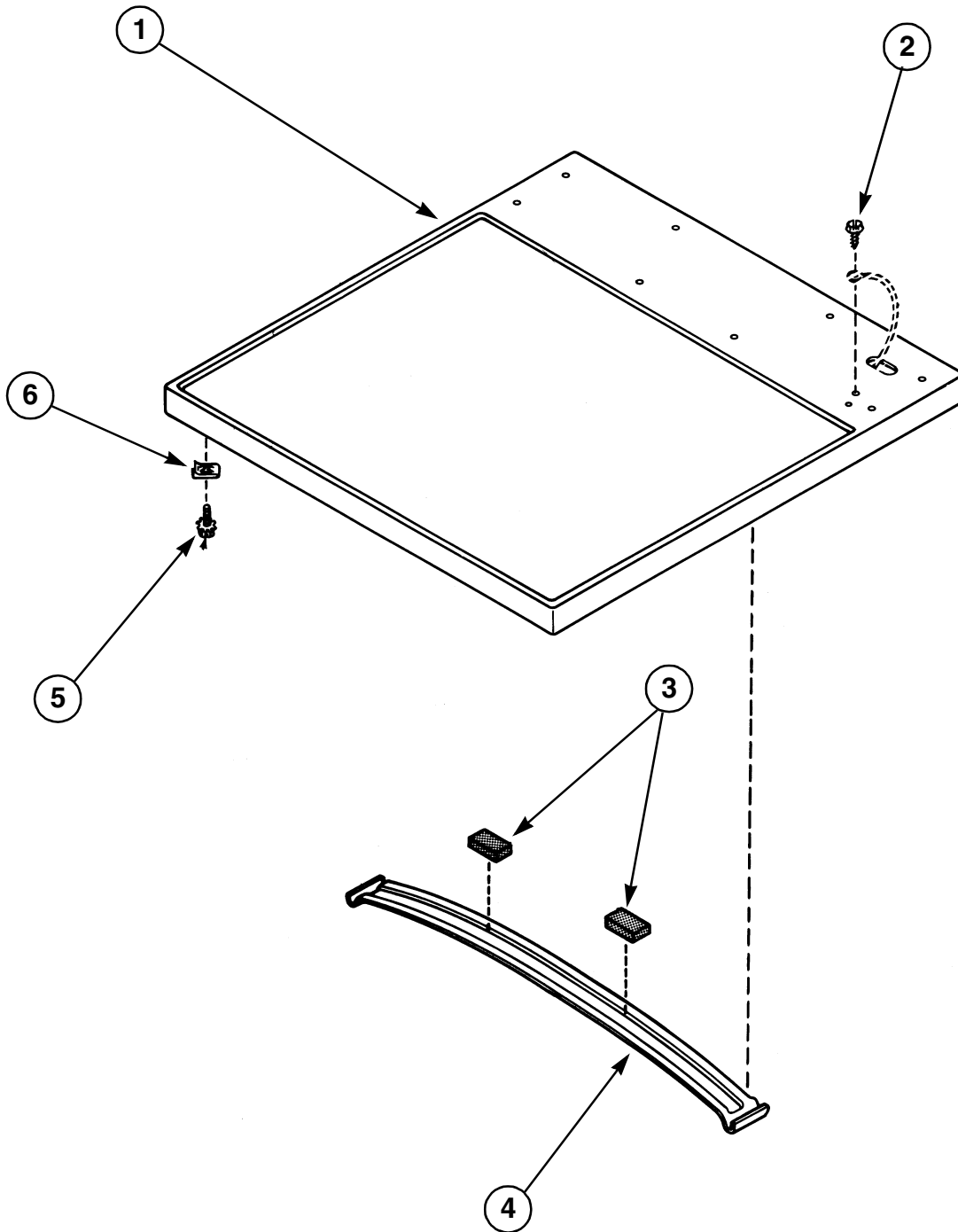
Models HE3060, HG2980 and HE2970

REF	PART #	DESCRIPTION	COMMENTS
1	56169*	Control Hood	N/A
2	54038	Speed Nut	N/A
3	24903	Sticker	
4	56168	Control Hood Rear Cover	
5	501086	Screw	
6	91176	Lockwasher	N/A
7	52642	Temperature Selector Switch	Model HE2970; N/A
	58813	Temperature Selector Switch	Model HG2980
8	26952	Spacer	N/A
9	53466	Timer	Models HG2980 and HE2970; N/A
	52594	Timer	Model HE3060; N/A
10	25073	End Cap	Right; N/A
11	55882	Push-To-Start Switch Assembly	
12	52947	Nut	
13	25820	Lockwasher	
14	52864	Screw	
15	52947	Nut	Included with item 11
16	56203	Gasket	N/A
17	54441	Screw	N/A
18	56353	Timer Knob Assembly	N/A
19	24205	Knurled Nut	N/A
20	10519	Clip	N/A
21	24291	Control Knob Assembly	N/A
22	25232	Screw	
23	25072	End Cap	Left; N/A
24	56199	Control Panel Assembly	Models HG2980 and HE2970; N/A
	56200	Control Panel Assembly	Model HE3060; N/A

* Add Letter To Designate Color. L – Almond W – White

N/A = Part no longer available

Cabinet Top



* Add Letter To Designate Color. L – Almond W – White

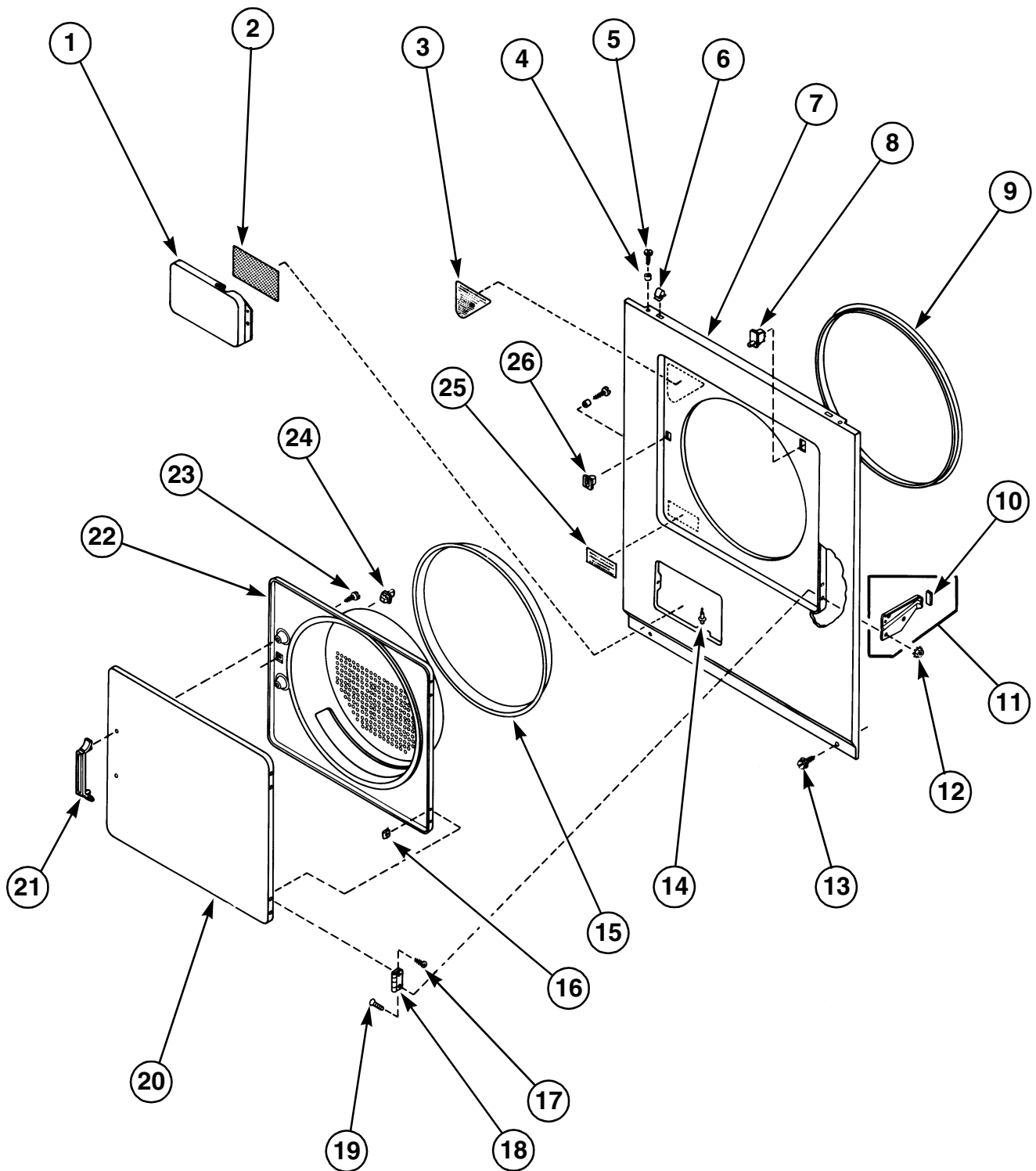
Cabinet Top

REF	PART #	DESCRIPTION	COMMENTS
1	56099*	Cabinet Top	Models HG9280, HE9270, HG9260 and HE9250; N/A
	57066*	Cabinet Top	Models HG7290, HE7230, HG7009, HE7003, HG6494, HG6490, HE6434, HE6430, HG6009, HE6003, HG5390, HE5330, HG50099, HE5003, HG4509, HE4503, HG4490, HE4430, HG4390, HE4330, HG42209, HE4203, HG4109, HE4103, HG4009, HE4003, HG3009, HE3003, HG2490, HE2430, HG2090, HE2030 and HE2003; N/A
	56096*	Cabinet Top	Model HE4030; N/A
	56097*	Cabinet Top	All other models; N/A
2	52909	Screw	
3	56968	Pad	Use with 56213 Brace (N/A); N/A
4	56486	Top Brace	Models HG9280, HE9270, HG9260 and HE9250; N/A
	56213	Top Brace	All other models
5	23008	Screw and Lockwasher	
6	36020	Nut	

* Add Letter To Designate Color. L – Almond W – White

N/A = Part no longer available

Loading Door, Front Panel and Seals



* Add Letter To Designate Color. L – Almond W – White

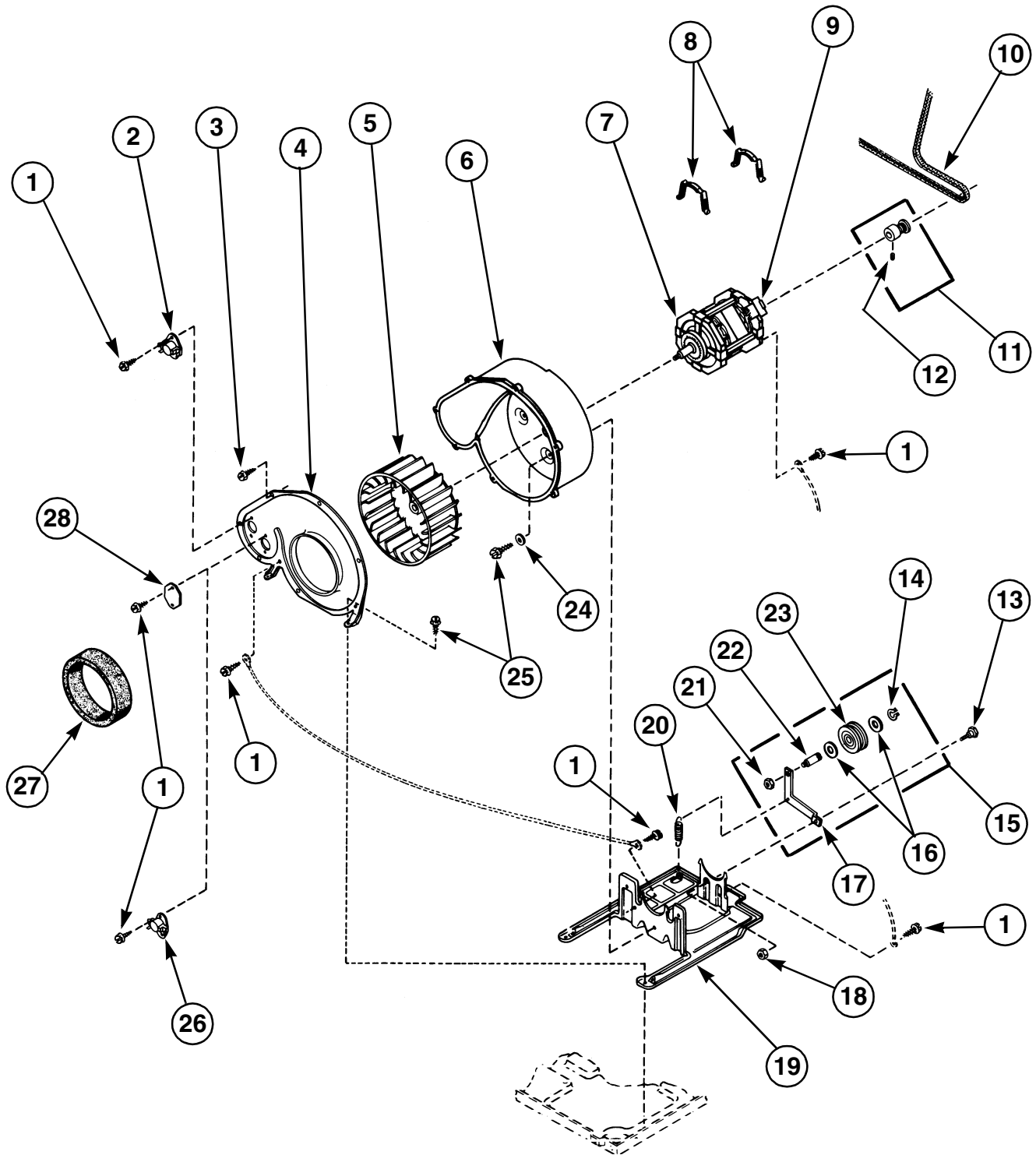
Loading Door, Front Panel and Seals

REF	PART #	DESCRIPTION	COMMENTS
1	56162*	Access Door	Gas Models; Through Serial No. S52F4835; N/A
	60795*	Access Door	Gas Models; Starting Serial No. S52F4836 and continuing through S840L627
2	511004	Sticker	
3	500281	Sticker	
4	56079	Guide Lug	
5	32671	Screw	
6	28835	Hold-Down Clip	
7	62420*P	Front Panel	Electric Models
	56005*	Front Panel	Gas Models; Through Serial No. S52F4835; N/A
	62421*P	Front Panel	Gas Models; Starting Serial No. S52F4836
8	504570	Door Switch	
9	61380	Front Panel Seal	
10	56128	Bumper Pad	
11	56129	Support Bracket	Through Serial No. S70U4371; N/A
12	51236	Locknut	
13	503661	Screw	Hex head
14	56174	Support	Through Serial No. S52F4835; N/A
	56534	Support	Starting Serial No. S52F4836
15	61379	Door Seal	
16	23407	Speed Nut	
17	52864	Screw	
18	56045	Door Hinge	
19	22649	Screw	
20	62153*	Outer Door Panel	
21	54068	Door Handle	
22	62152P	Inner Door Panel	
23	33561	Screw	
24	510181	Door Striker	
25	57286	Striker	N/A
26	510177	Striker Catch	

* Add Letter To Designate Color. L – Almond W – White

N/A = Part no longer available

Motor, Exhaust Fan and Belt

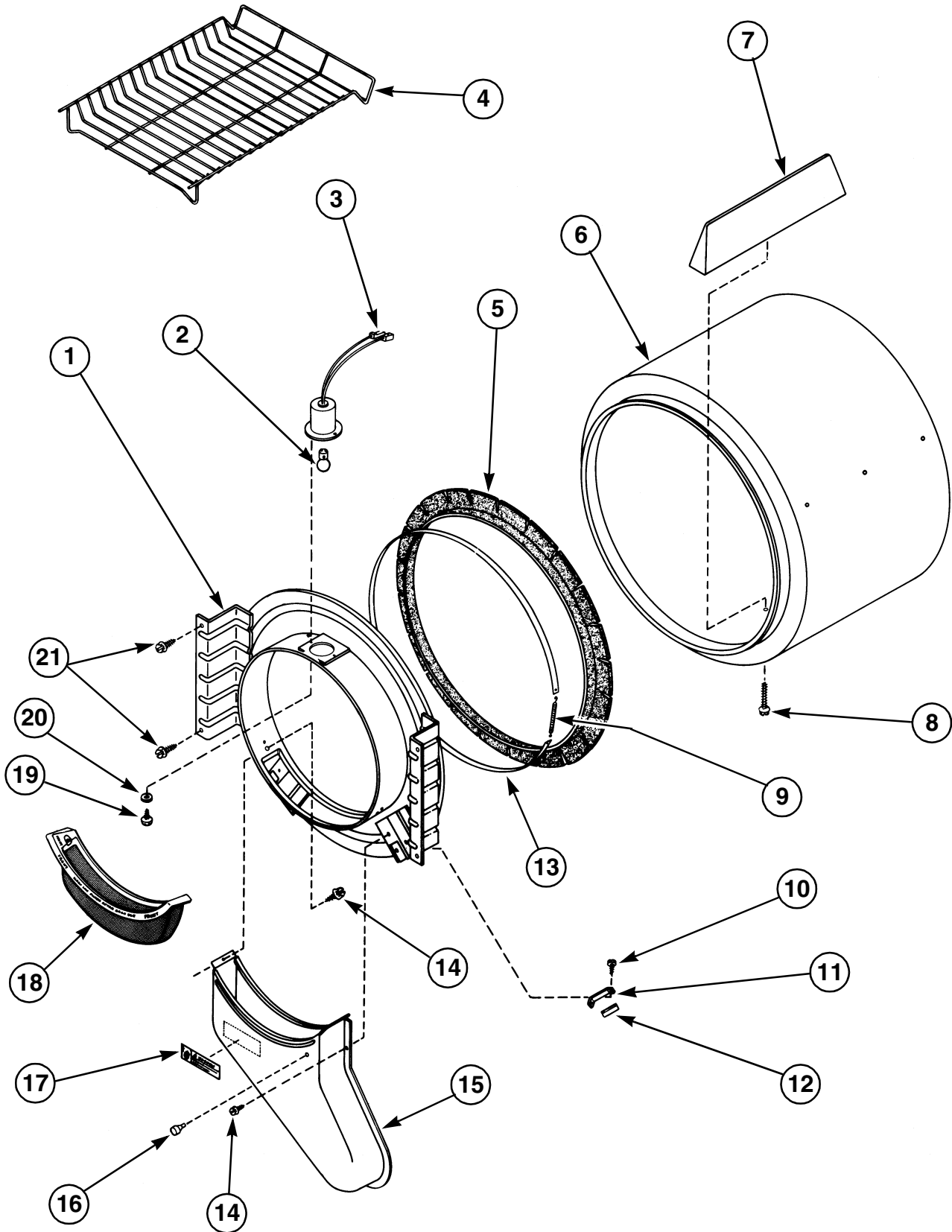


Motor, Exhaust Fan and Belt

REF	PART #	DESCRIPTION	COMMENTS
1	23222	Screw	
2	56410	High Thermostat	
3	23962	Screw	
4	56059	Exhaust Fan Cover	N/A
5	510139	Exhaust Fan Impeller	
6	510138P	Exhaust Fan Housing	
7	56075	Motor	Includes switch; Through Serial No. SJ921286
	58044	Motor	Includes switch; Starting Serial No. SJ921287
8	510180	Motor Clip	Replaces 51789
9	53226	Motor Switch	Emerson; N/A
	53249	Motor Switch	General Electric; N/A
10	56095	Belt	
11	56062P	Motor Pulley Assembly	
12	62541	Setscrew	
13	52567	Shoulder Bolt	Through Serial No. S65L8103; N/A
	56587	Shoulder Bolt	Starting Serial No. S65L8104; N/A
14	23748	Retainer Ring	
15	511227	Idler Pulley and Lever Assembly	
16	52549	Washer	
17	56057	Idler Lever	
18	52566	Locknut	
19	510060	Motor Mounting Bracket	Replaces 56056
20	510185	Spring	
21	56156	Locknut	
22	56461	Shaft	
23	510142	Idler Pulley	
24	20492	Washer	
25	503661	Screw	
26	56470	Low Thermostat	Models HG6360 and HE6350
	56081	Low Thermostat	All other models through Serial No. S4X79215
	56471	Low Thermostat	All other models Starting Serial No. S4X79216
27	56065	Seal	
28	61203	Cover Plate	Models HG5390, HE533, HE4030, HE3060, HG2090, HE2050, HE2030 and HE2003

N/A = Part no longer available

Front Bulkhead, Air Duct, Felt Seal and Cylinder

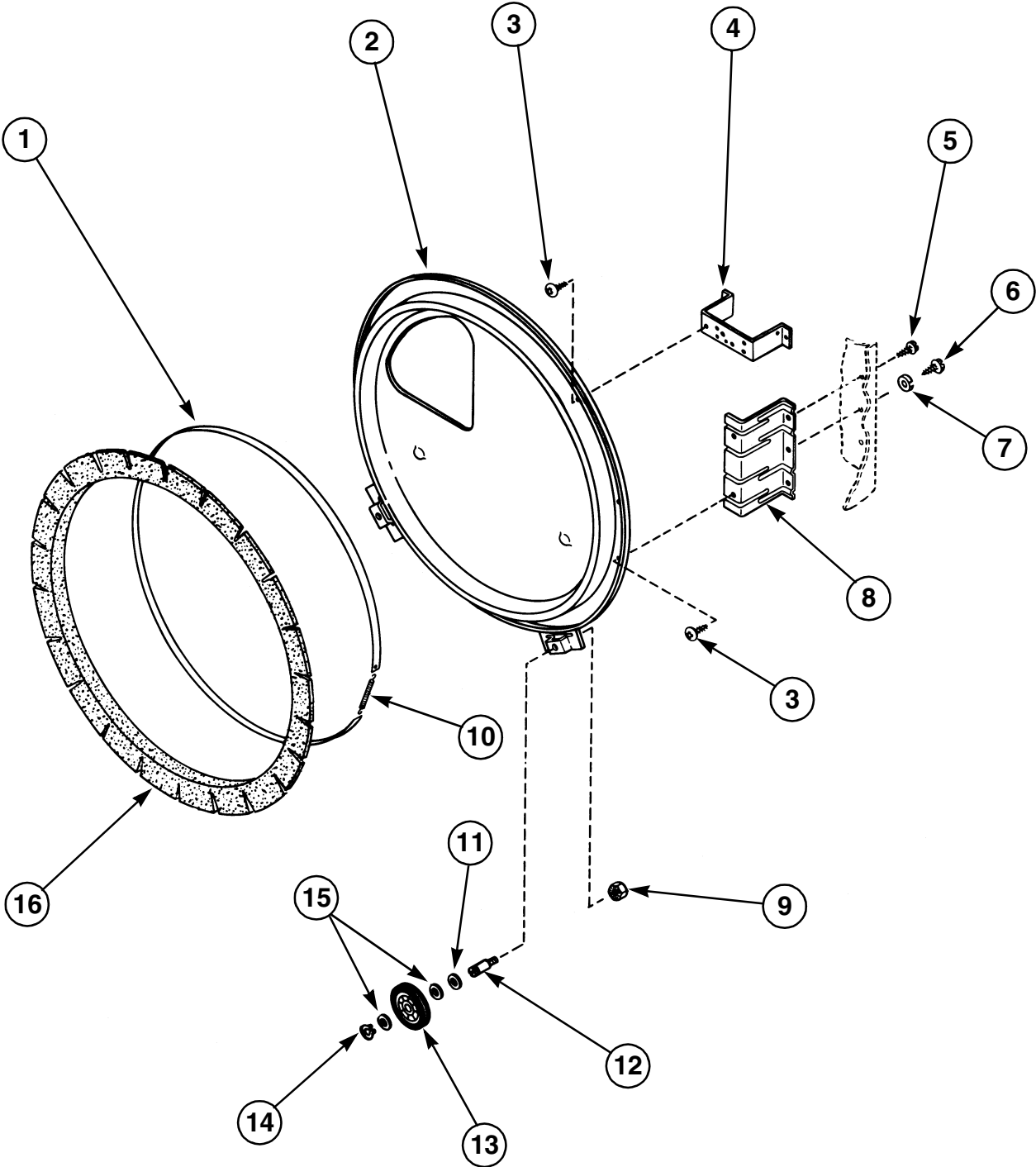


Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART #	DESCRIPTION	COMMENTS
1	56105	Bulkhead	Front; Models HG9280, HE9270, HG9260 and HE9250; N/A
	57017	Bulkhead	Front; Models HG7009 and HE7003; N/A
	60774P	Bulkhead	Front; Models HG6009, HE6003, HG5009, HE5003, HG4509, HE4503, HG4490, HE4430, HG4390, HE4330, HG4209, HE4203, HG4109, HE4103, HG4009, HE4003, HG3009, HE3003, HG2490, HE2430, HG2090, HE2030 and HE2003
	56154	Bulkhead	All other models
2	54608	Bulb	
3	60953P	Bulb Receptacle	Models HG9280, HE9270, HG9260, HE9250, HG7290 HE7230, HG7009 and HE7003
4	58846	Drying Rack	Option on some models
5	56088	Felt Seal	
6	60645P	Cylinder Assembly	Includes baffles
7	61399	Cylinder Baffle	
8	62588	Screw	
9	52310	Strap Spring	
10	23222	Screw	
11	61448	Cylinder Glide	Use with Bulkhead Nos. 56105, 56154, 57017 and 57018
12	56058	Felt Pad	
13	56090	Seal Strap	
14	33561	Screw	
15	60786	Air Duct	
16	56938	Bumper	Starting with Serial No. S70U4372
17	24903	Sticker	
18	61376P	Lint Filter	Supersedes 56015
19	22145	Screw	N/A
20	51345	Lockwasher	
21	503661	Screw	

N/A = Part no longer available

Rear Bulkhead, Felt Seal and Cylinder Roller

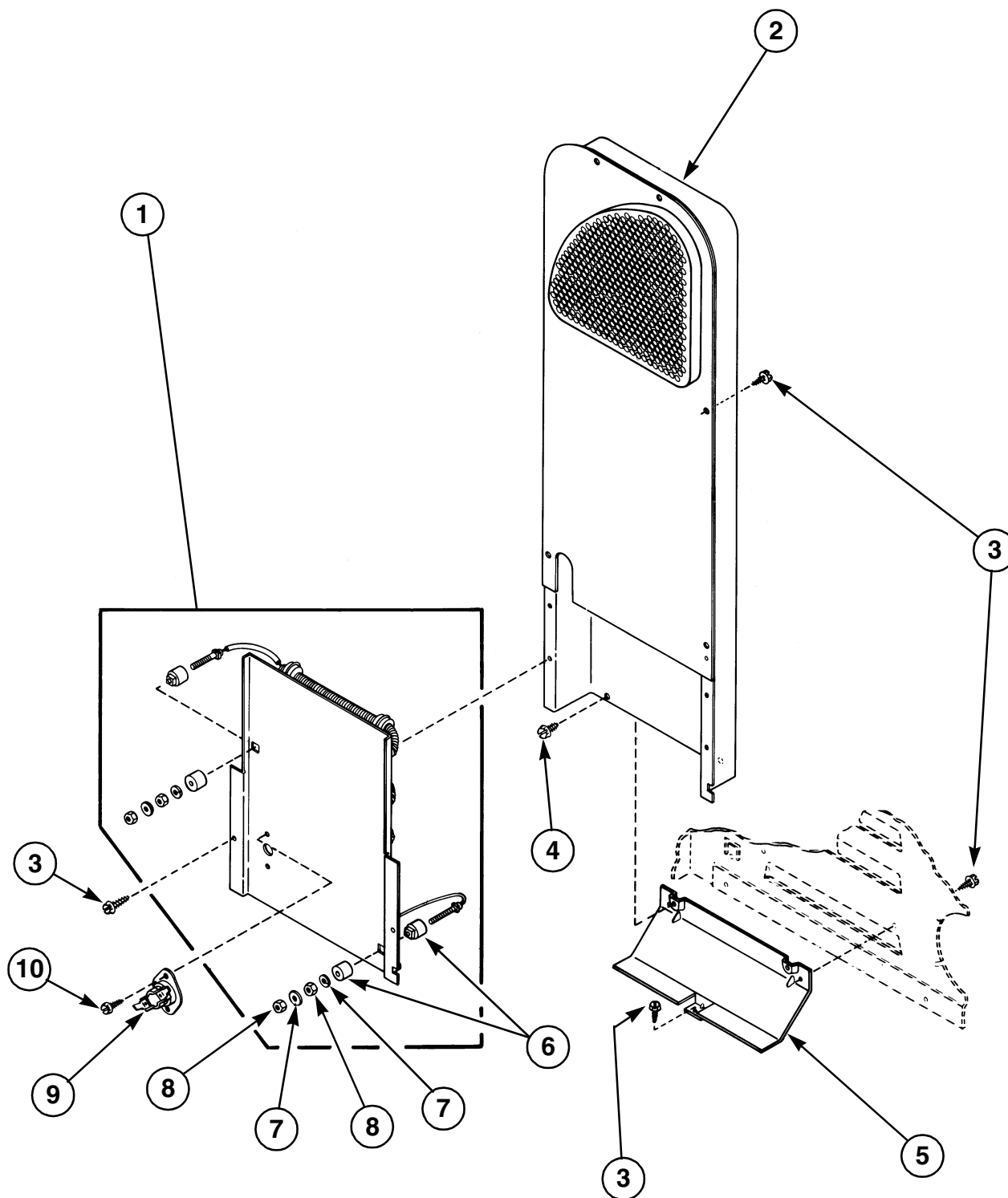


Rear Bulkhead, Felt Seal and Cylinder Roller

REF	PART #	DESCRIPTION	COMMENTS
1	56090	Seal Strap	
2	56540	Bulkhead	Rear
3	61135P	Screw	
4	60823P	Terminal Block Bracket	
5	503661	Screw	
6	52909	Screw	Green
7	51474	Cupped Washer	
8	56055	Bracket	
9	56156	Locknut	
10	52310	Strap Spring	
11	23886	Thrust Washer	
12	56461	Shaft	
13	62649	Cylinder Roller	
14	23748	Retainer Ring	
15	52549	Washer	
16	56088	Felt Seal	

Heater Box

Electric Models



Heater Box

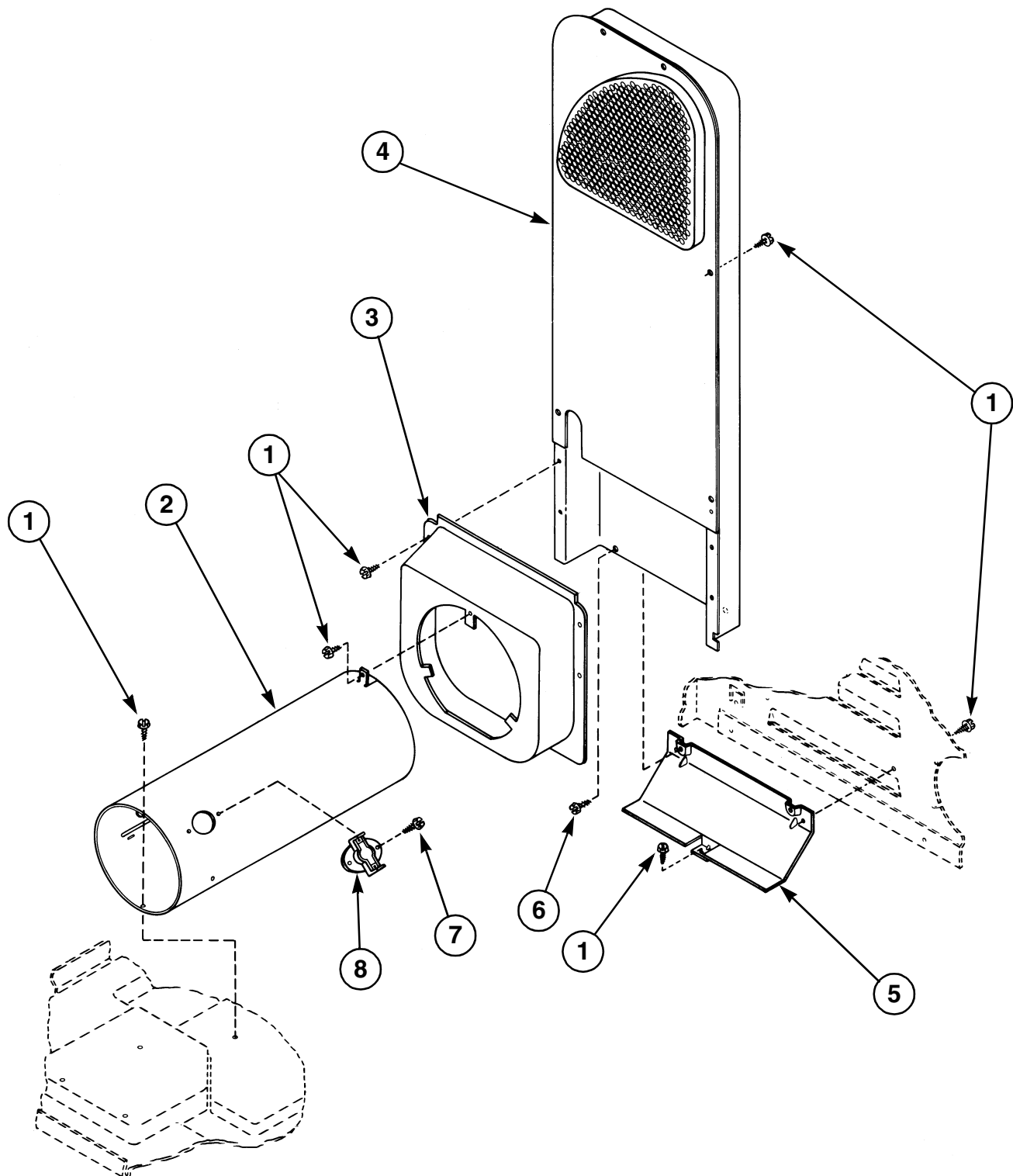
Electric Models

REF	PART #	DESCRIPTION	COMMENTS
1	61928	Heater Element and Plate	208 Volts, 4750 Watts; White
	61927	Heater Element and Plate	230/240 Volts, 5000 Watts
2	510025P	Heater Box	
3	503661	Screw	Also used with 58048 Heat Shield
4	51780	Screw	Hex head
5	60952	Heat Shield	Replaces 56035
6	57408	Insulator Set	N/A
7	56552	Washer	
8	Q6163	Nut	
9	56082	Limit Thermostat	
10	23222	Screw	

N/A = Part no longer available

Heater Box

Gas Models



Heater Box

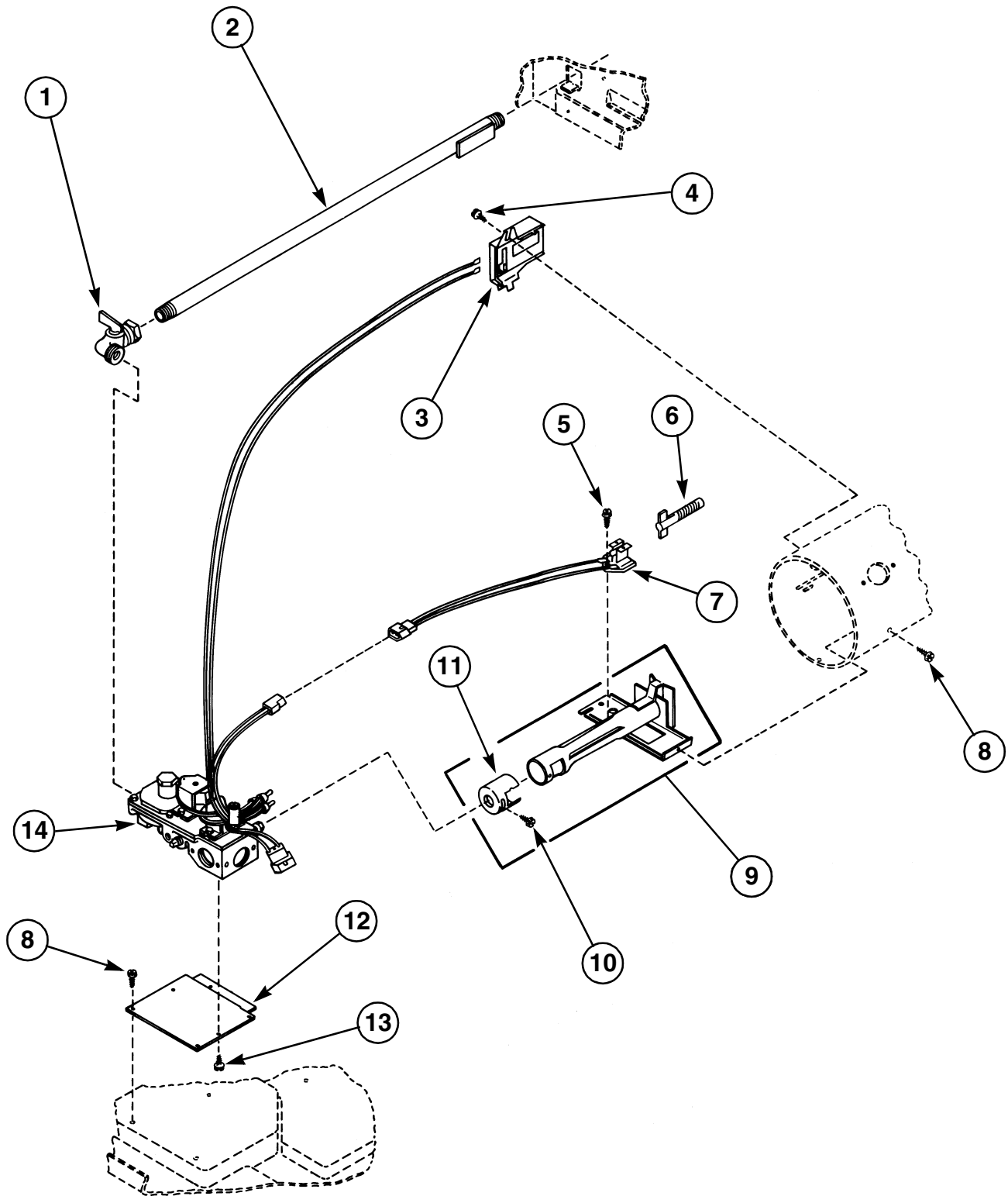
Gas Models

REF	PART #	DESCRIPTION	COMMENTS
1	503661	Screw	Used with 60952 Heat Shield
2	61974	Burner Housing	
3	500122	Heat Shroud	
4	510025P	Heater Box	
5	60952	Heat Shield	Replaces 56035
6	51780	Screw	
7	23222	Screw	
8	589P3	Limit Thermostat	

N/A = Part no longer available

Gas Valve, Igniter and Gas Conversion Kits

Gas Models



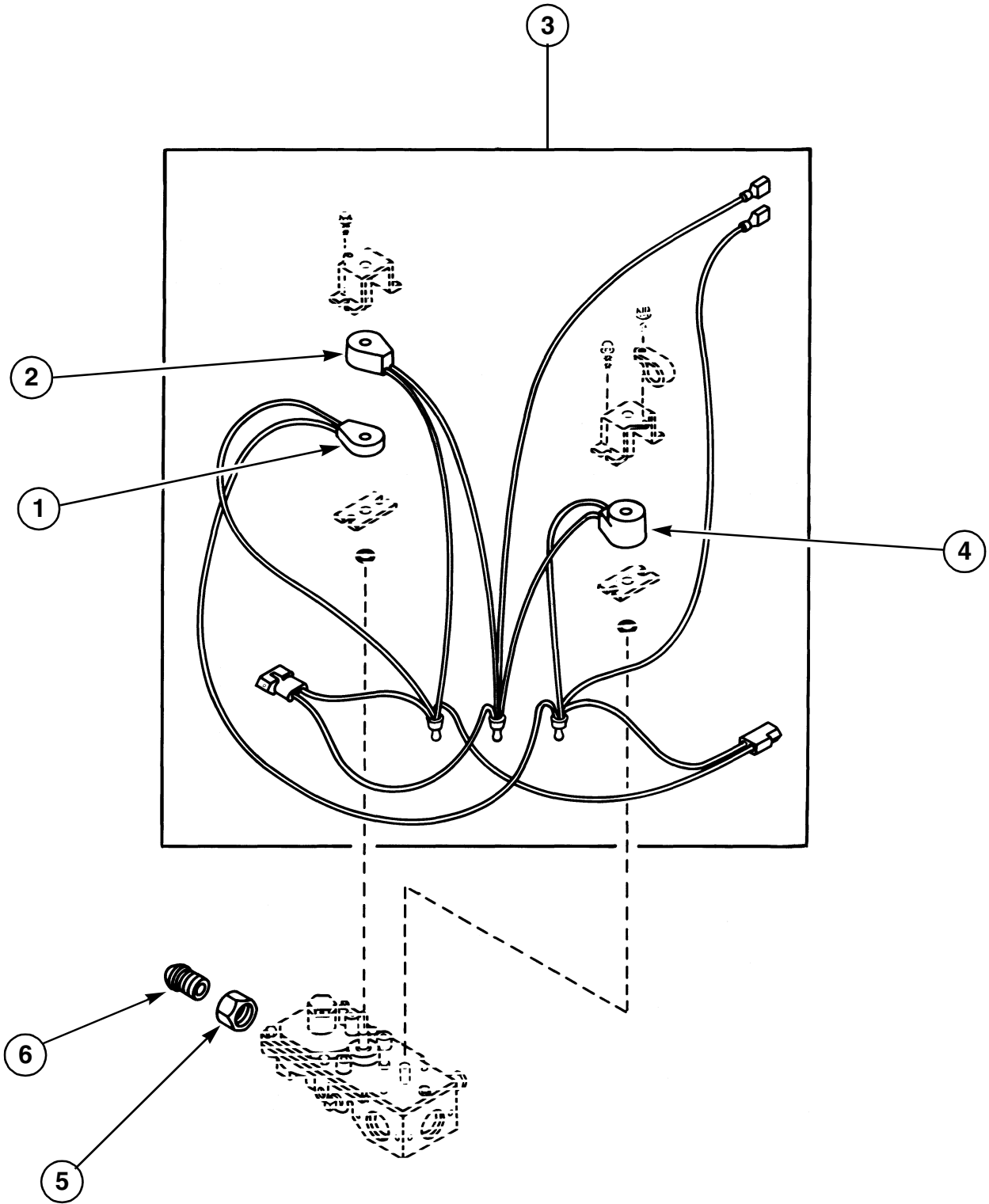
Gas Valve, Igniter and Gas Conversion Kits

Gas Models

REF	PART #	DESCRIPTION	COMMENTS
1	510205	Valve	
2	56228	Lead-In Pipe	N/A
3	510213	Sensor	
4	23222	Screw	
5	52973	Screw	N/A
6	55438	Igniter	
7	M409136	Igniter Bracket	
8	503661	Screw	
9	510149	Burner Tube Assembly	
10	53006	Screw	N/A
11	53007	Air Shutter	N/A
12	56242	Mounting Bracket	N/A
13	56124	Screw	
14	596P3	Gas Valve Assembly	Nat/Mixed Gas; See next page for component parts

N/A = Part no longer available

56225 Gas Valve Assembly

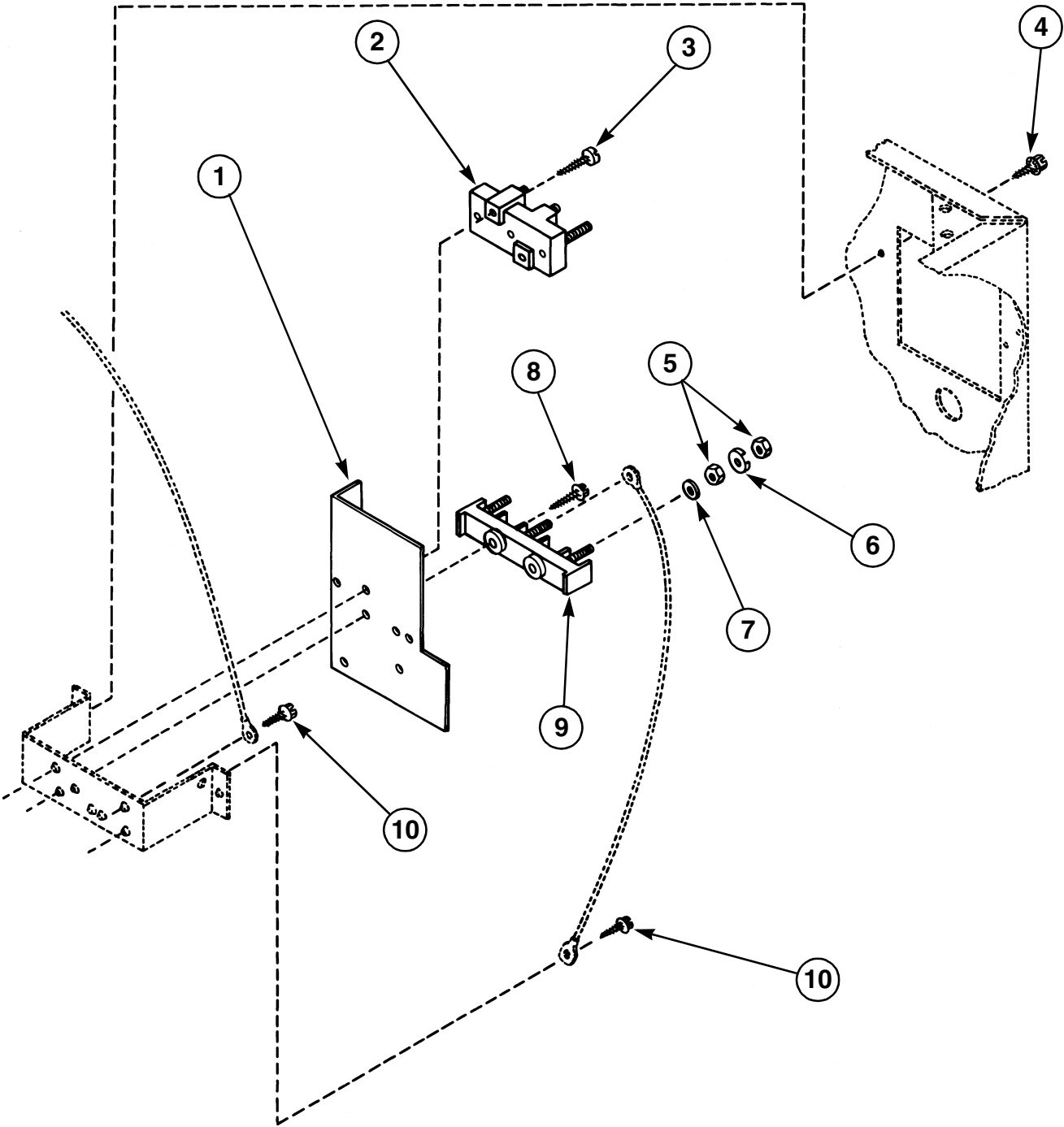


56225 Gas Valve Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	56225C	Booster Coil	
2	56225B	Holding Coil	
3	56225A	Coils	
4	56225D	Secondary Coil	
5	56281	Nut	
6	56282	Nipple	N/A

N/A = Part no longer available

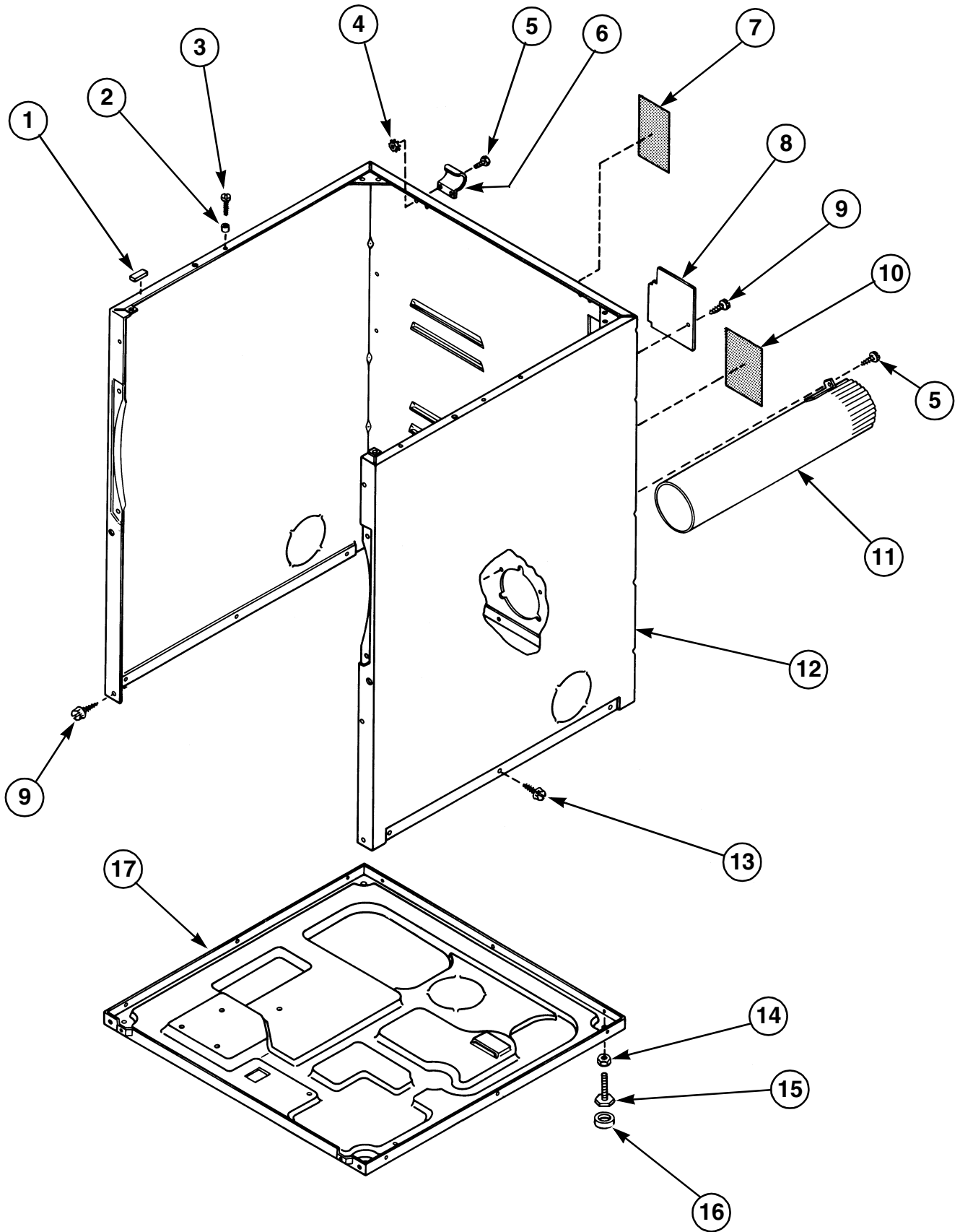
Terminal Block



Terminal Block

REF	PART #	DESCRIPTION	COMMENTS
1	56087	Terminal Block Insulation	
2	50854	Terminal Block	
3	Q6535	Screw	
4	503661	Screw	
5	Q6163	Nut	
6	51474	Cupped Washer	
7	56552	Washer	
8	62588	Screw	
9	50854A	Terminal Block	
10	52909	Screw	

Cabinet, Exhaust Duct and Base



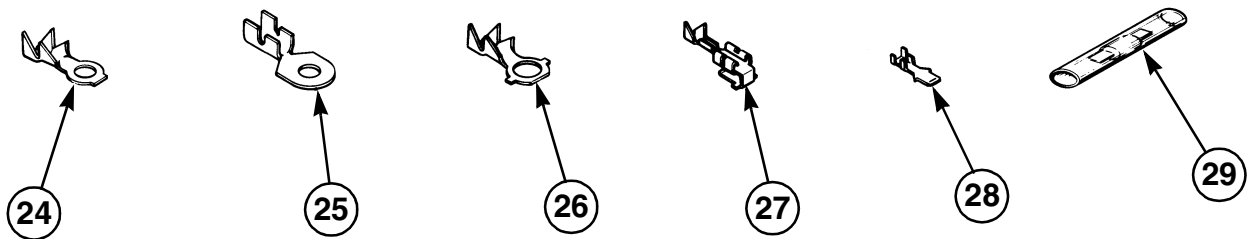
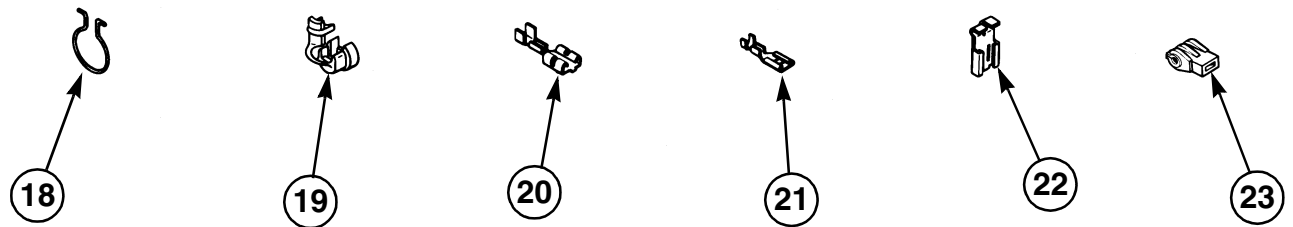
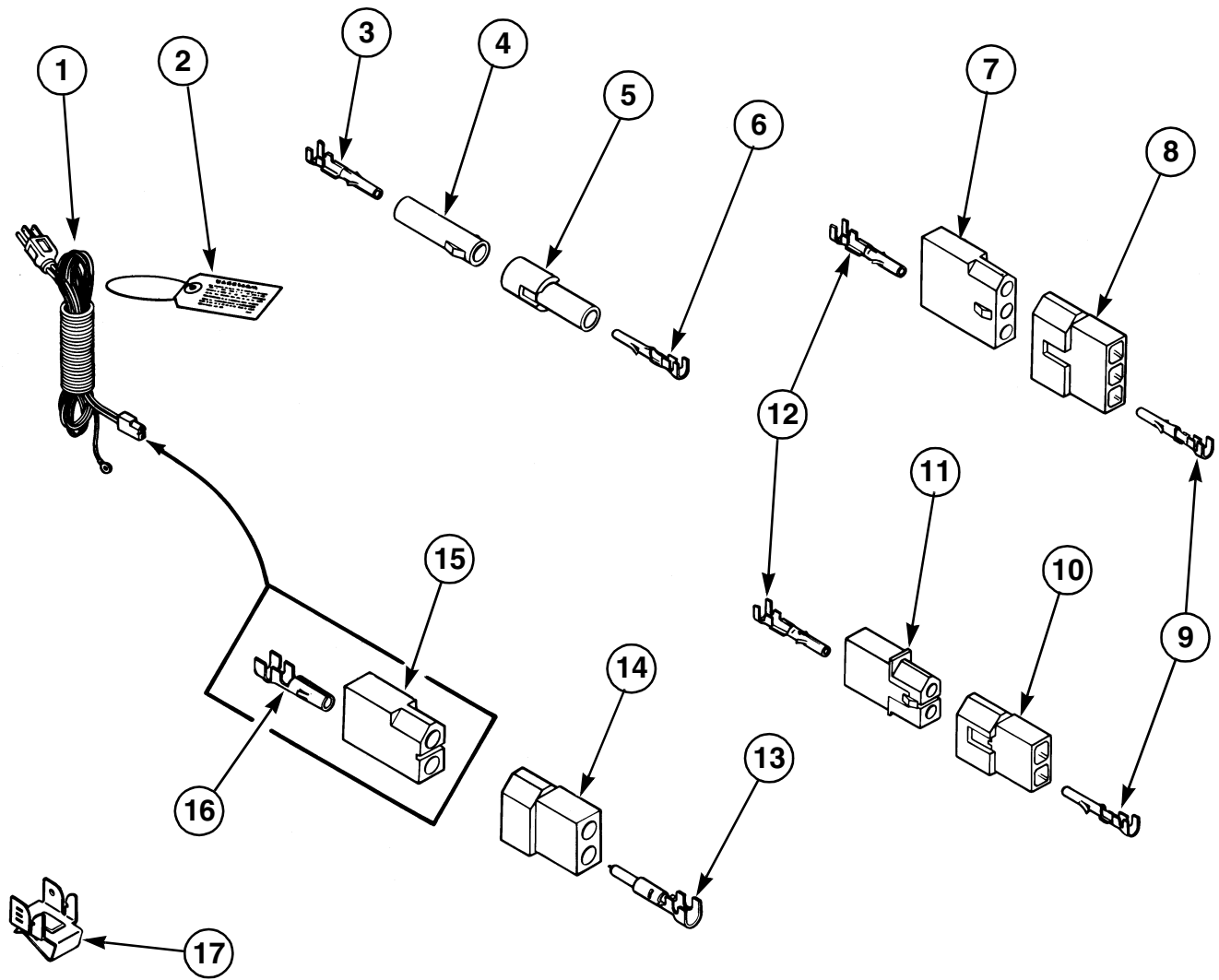
Cabinet, Exhaust Duct and Base

REF	PART #	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Guide Lug	
3	32671	Screw	
4	23951	Locknut	Use with 60813*P Cabinet
5	27157	Screw	Use with 60813*P Cabinet
	503661	Screw	Use with 60813*P Cabinet
6	56043	Hinge	N/A
7	511004	Sticker	Gas Models
8	60821	Access Plate	
9	25723	Screw	Hex head
10	56941	Sticker	Electric models; N/A
11	56118	Exhaust Duct	
12	60813*P	Cabinet	Replaces 56049
13	52909	Screw	Hex head
14	20274	Nut	
15	52696	Leveling Leg	
16	70282	Rubber Pad	
17	56074	Base	N/A

* Add Letter To Designate Color. L – Almond W – White

N/A = Part no longer available

Power Cord and Terminals



Power Cord and Terminals

REF	PART #	DESCRIPTION	COMMENTS
1	56222	Power Cord	Gas models only
2	25235	Warning Tag	N/A
3	00117	Terminal	
4	26301	Terminal Block Receptacle	
5	26302	Terminal Block Plug	
6	00116	Terminal	
7	23039	Terminal Block Receptacle	
8	23040	Terminal Block Plug	
9	00116	Terminal	
10	56448	Terminal Block Plug	
11	56451	Terminal Block Receptacle	
12	00117	Terminal	
13	00127	Terminal	
14	56266	Terminal Block Plug	
15	56265	Terminal Block Receptacle	N/A
16	00130	Terminal	
17	00161	Ground Clip	
18	51291	Wire Clip	
19	38384	Strain Relief	
20	00223	Spade Terminal	Large spade
21	00112	Spade Terminal	Small spade
22	00120	Right Angle Flag Terminal	
23	70210	Plastic Insulator	
24	00110	Eyelet Terminal	Small shank
25	00111	Eyelet Terminal	Large shank
26	00113	Eyelet Terminal	1/4" ring
27	00114	Double Connector Terminal	
28	00139	Terminal	Male; 1/4"
29	21091	Connector	

N/A = Part no longer available

Gas Burner Conversion Kits

TO CONVERT DRYERS FROM NATURAL/MIXED TO LP 56412 Conversion Kit consists of:		TO CONVERT DRYERS FROM LP TO NATURAL/MIXED 56413 Conversion Kit consists of:	
1	- 51211 LP Burner Orifice	1	- 50326 Burner Orifice
1	- 53390 Block-Open Plug	1	- 53556 Change-Over Sticker
1	- 53408 Change-Over Sticker	1	- 60516 Vent Screw
1	- 60517 Valve Converted to LP Gas Sticker	1	- 60516 Valve Converted Sticker
1	- 56426 LP Gas Sticker	1	- 511004 Nat./Mixed Gas Sticker

Wire Harnesses and Wires

Individual wires are not available separately. Order complete wire harness or order wire by the foot. See chart below.

MODEL NUMBER	WIRE HARNESS PART NUMBER
HE6430, HE2430 and HE2250	59308
Harnesses for all other models are no longer available.	

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